

Date: Thursday, 3/2/2006 3:08:20 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ABRASION STRIP		
Job Number	: 26041					
Estimate Number	: 10067					
P.O. Number	: N/A			Part Number	: D2856400	
This Issue	: 3/2/2006	S.O. No.	: N/A	Drawing Number	: D2856 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 3/2/2006	Type	: PURCHASED PARTS	Drawing Revision	: A	
Previous Run	: 24237			Material	: N/A	
Written By	<u>See comments below</u>			Due Date	: 3/17/2006	Qty: 216 Um: Each
Checked & Approved By	<u>JRF 06.03.02</u>					
Comment	: Est. D 02.08.08 Re-format; Added clear & 108 foot roll to Step 2K					
	J/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>00000698</u> <u>06/03/03</u>	
		Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape	
2.0	3M8681 4	Abrasion Strip 4"	
		Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s) ABRASION STRIP	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached	<u>06/03/27</u> <u>216</u>
4.0	QC6	DIMENSIONAL CHECK	
			<u>06-03-28</u> <u>216</u>
		Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 164	<u>C06/03/29</u> <u>216</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: ABRASION STRIP

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Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

2/16
D 26041/30

Job Completion



U 26041/30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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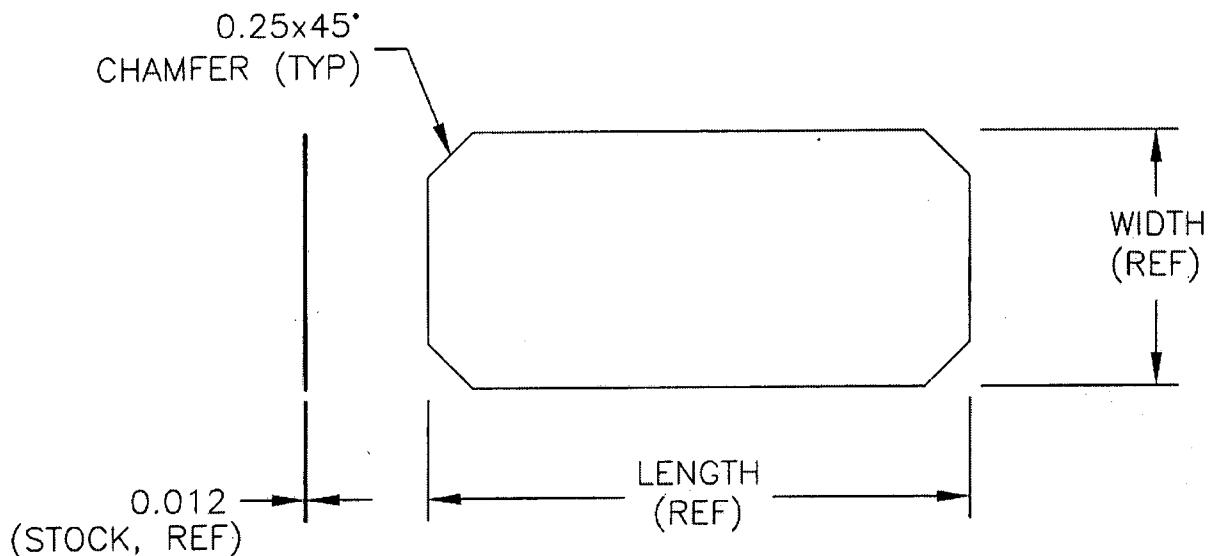
DART



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>f</i>	APPROVED <i>off</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *26041*

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

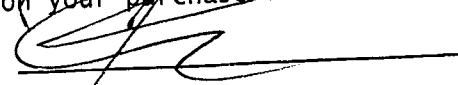
Date Mar 06 2006
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 84844
Packing Slip ID : 214003
BON COMM. / P.O.# : 00000698

Item Code	Description	Quantity	L/S#:	Shelf Lif
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR DRAWING: D2856 REV.A LOT #5361 DOM:DEC-27-05 EXP:DEC-27-07 C OF C	2.	RL	

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: 

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 31719 ORDER #: H83409-001
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPE: 4 INX 36 YD SHIP DATE : 03/22/2006
SHIPPED QUANTITY : 2 UNIT: ROLL

LOT NUMBER	MANUFACTURING DATE	EXPIRY DATE
5361	DECEMBER 27, 2005	DECEMBER 27, 2007

SHIPPED TO: A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON

NOTE: THIS LOT NUMBER MEETS 75% SHELF LIFE AT THE TIME OF THIS SHIPMENT.
3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 03/23/2006

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ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.